



BOTTLED ELIQUID OEM SOLUTION

2023 CATALOG
SOUTHEAST ASIA EDITION



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ABOUT US

Hangsen, established in 2009, is a world leading e-liquid manufacturer. We are dedicated to providing a comprehensive e-liquid supply chain solution for global customers, including design, research and development, production, compliance and other aspects of the service.

For the past 14 years, we've continuously pursued excellence. As vaping industry pioneers, we were among the first to introduce PG/VG e-liquids. Our e-liquids harmoniously blend the artistry of cherished flavors passed down through generations with the latest advancements in technical and fundamental scientific research.

30,000m²

FACILITY AREA COVERS

300tons

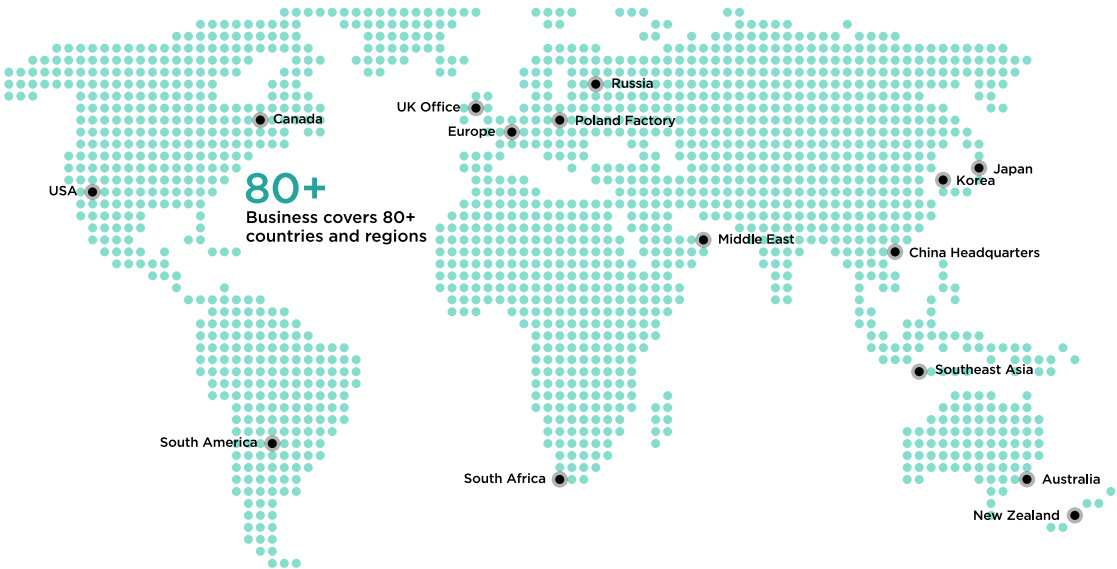
MONTHLY CAPACITY OF
BULK E-LIQUID

8million

MONTHLY CAPACITY
OF BOTTLED E-LIQUID

780million

BOTTLED E-LIQUID HAS
BEEN PRODUCED



WORLD LEADING E-LIQUID MANUFACTURER

BOTTLED E-LIQUID SOLUTIONS



MARKET
INSIGHTS



FLAVOR
CUSTOMIZATION



COMPLIANCE
SERVICES



DESIGN
SERVICES



LOGISTICS
SERVICES



CLEARANCE
SUPPORT



100% NICOTINE CONTENT

We adhere to honesty and transparency, delivering a 100% authentic nicotine experience for you.



电子雾化液产品检验报告			
The E-liquid Certificate of Analysis Report			
样品编号: 2023091902		NO. COA2023092102	
产品名称 Product name	Ice berry		
批号 Lot/Batch number	FXN-20230918001	生产日期 Production date	20230919
有效期 Expiration Date	/	产品数量 Quantity	1 瓶
检验日期 Test date	20230919	报告日期 Report date	20230921
检测项目 Test Item	标准规定 Specification	检测结果 Result	检测方法 Test Method
烟碱(mg/mL) Nicotine	30 (±5%)	17.27	HXXX-CS-SOP-B-2018-001
丙三醇(%) Glycerol	50 (±10%)	44.9	HXXX-CS-SOP-B-2018-001

A certain brand 30mg eliquid

电子雾化液产品检验报告 The E-liquid Certificate of Analysis Report			
样品编号: 2023092225		报告编号: COA2023092225	
产品名称 Product name	Rose Water FC16541 L-RD23093651-A		
批号 Lot/Batch number	2309-47-111	生产日期 Production date	20230919
有效期 Expiration Date	24个月	产品数量 Quantity	1瓶
检验日期 Test date	20230922	报告日期 Report date	20230922
检测项目 Test Item	标准规定 Specification	检测结果 Result	检测方法 Test Method
色泽/Color and appearance	澄清、无异物、无分层 Clarification, no foreign matter, no delamination	符合要求 PASS	GB30616-2020 附录 C
烟碱(mg/mL) Nicotine	15 (±5%)	15.72	HXXX-CS-SOP-B-2018-001
丙三醇(%) Glycerol	50 (±10%)	49.5	HXXX-CS-SOP-B-2018-001

Hangsen 15mg eliquid

电子雾化液产品检验报告			
The E-liquid Certificate of Analysis Report			
样品编号: 2023091901		NO. COA2023092101	
产品名称 Product name	Strawberry ice cream		
批号 Lot/Batch number	FXN-20230918001	生产日期 Production date	20230919
有效期 Expiration Date	/	产品数量 Quantity	1 瓶
检验日期 Test date	20230919	报告日期 Report date	20230921
检测项目 Test Item	标准规定 Specification	检测结果 Result	检测方法 Test Method
烟碱(mg/mL) Nicotine	30 (±5%)	7.78	HXXX-CS-SOP-B-2018-001
丙三醇(%) Glycerol	50 (±10%)	53.4	HXXX-CS-SOP-B-2018-001

A certain brand 30mg eliquid

电子雾化液产品检验报告 The E-liquid Certificate of Analysis Report			
样品编号: 2023092191		报告编号: COA2023092191	
产品名称 Product name	Strawberry Ice FC16650 L-RD23093653-A		
批号 Lot/Batch number	2309-47-111	生产日期 Production date	20230919
有效期 Expiration Date	24 个月	产品数量 Quantity	1 瓶
检验日期 Test date	20230921	报告日期 Report date	20230921
检测项目 Test Item	标准规定 Specification	检测结果 Result	检测方法 Test Method
色泽/Color and appearance	澄清、无异物、无分层 Clarification, no foreign matter, no delamination	符合要求 PASS	GB30616-2020 附录 C
烟碱(mg/mL)/Nicotine	30 (±5%)	30.37	HXXX-CS-SOP-B-2018-001
丙三醇(%) Glycerol	50 (±10%)	50.5	HXXX-CS-SOP-B-2018-001

Hangsen 30mg eliquid

NICOTINE SALT

Hangsen Nicotine Salt Series e-liquids utilize cutting-edge nicotine salt technology to ensure a high satisfaction level while delivering purer, more enhanced flavors without compromising aroma performance. In terms of flavor development, we have collaborated with renowned flavorists, resulting in a successful range of Southeast Asian-inspired flavor formulations. Each flavor is crafted to evoke a delightful experience for our local consumers.



NICOTINE SALT

VCT

Nicotine salt

VCT: You're a person of style, the sort to subtly bring out a box of the finest cigars and a bottle of port at the end of the occasion. But you want the rich intense and enveloping vanilla custard tobacco taste without the now-known nasties, and you want it every day.



Lemon Tea

Nicotine salt

Lemon Tea: Feeling sour? Need a burst of flavor to add some zest to your life? Look no further than our Lemon Tea blast vape juice. With a tangy and refreshing taste, this e-liquid will give you the perfect pick-me-up any time of day.



Mango Ice

Nicotine salt

Mango Ice: Mango, oh mango, you make my heart sing! I wanna party with you! It's like an intense festival experience in a bottle, but without the heatstroke or the cringe-worthy moments. The intense mango flavor will have you feeling like a festival goddess, so get ready to groove your way to vaping happiness.



Citrus Punch

Nicotine salt

Citrus Punch: Citrus Punch was born of citrus life and it still brings us the same summery excitement today. But make no mistake, our citrus punch vape juice is no sideshow and it'll create a carnival of happiness on your tongue with its fizzy fruity vibes.



NICOTINE SALT

Green Grape

Nicotine salt

Green Grape: It's a sublime and ridiculously perfect summer's day. There's a haze over the footpath, the heat of the sun on your skin and you just so happen to have stumbled into an orchard of green grape and delightfully fuzzy aloe. It's a harmonious blend that if you could bottle it you would. Oh wait, we have. We've got just that with our Green Grape vape juice.



FREEBASE

Caramel Cappuccino

Freebase

Caramel Cappuccino: This flavor is like the perfect pairing of a classic rom-com duo, the sweet, vivid caramel and the elegant, lazy cappuccino. They're like the ultimate odd couple, but together they create a symphony of flavors that'll make you jealous.



FLAVORS

FRUITS

Tropical Fruits	Mango Strawberry Watermelon
Blueberry Raspberry	Coconut Melon
Mixed Berries	Lemon Lime
Strawberry Watermelon	Grape Fruit Orange Mango
Strawberry Kiwi	Papaya Pineapple Mango
Sea Salt Lemon	Kiwi Dragon Fruit
Citrus Punch	Aloe Green Grape
Peach Guava	Double Apple
Pineapple Mango	Fizzy Cherry
Pineapple Coconut	
Kiwi Guava Passion Fruit	
Honeydew Cantaloupe	
Triple Melon	
Triple Mango	
Mango Grape Fruit	

CANDY

Gummy Bear
Watermelon Gummy
Toffee Caramel Fudge
Hazelnut Toffee
Mentos Candy
Blueberry Marshmellow
Orange Marshmellow
Liquorice Candy
Skittles/ Rainbow / Unicorn
Strawberry Raspberry Gum
Hubba Bubba
Watermelon Mint Gum
Milk Hard Candy
Orange Gummy

DESSERT

Blueberry Cheesscake
Lemon Cheesscake
Mango Cheesscake
Taro Ice Cream
Coconut Ice Cream
Matcha Ice Cream
Pistachio Ice Cream
Lemon Tart
Caramel Popcorn
Lime Cookies
Apple Pie
Cereal
Vanilla Glazed Donuts
Strawberry Donuts
Custard Cream Biscuits

Note: These flavors are available on different PG/VG ratio. In addition, we also support the development of new flavors for OEM business.

FLAVORS

DRINK

Rose Water	Rootbeer
Pink Lemonade	Yakult
Clear/Iced Water	Mango Yakult
Grape Soda	Bubble Milk Tea
Orange Soda	Green Grape Jasmine Tea
Dr. Pepper	Peach Oolong
Cherry Coke	Lychee Tea
Red Bull	Lemon Lime Slush
Monster Energy	Banana Smoothie
Grape Energy Drink	
Caramel Cappuccino	
Pumpkin Spice Latte	
Pina Colada	
Mojito	

TOBACCO & MINT

Classic Tobacco	Fresh Mint
Bourbon Tobacco	Cucumber Lime Mint
Golden Virginia	Apple Lime Mint
Cuban Tobacco	Peppermint Elderberry
Nut Tobacco	Ice Blue Mint
Caramel Tobacco	Guava Mint Orange
Butter Tobacco	Raspberry Mint
Creamy Tobacco	Mixed Berry Mint
Pistachio Tobacco	Lemon Mint
Hazelnut Tobacco	Apple Elderment
Menthol Tobacco	
Marlboro	
Parliament	
RY4	

Note: These flavors are available on different PG/VG ratio. In addition, we also support the development of new flavors for OEM business.

OEM SERVICE PROCESS



1 DEMANDS CONFIRMATION

Communicate with clients to confirm product requirements, understand the market information and report will be provided to help clients know their demands.



2 FLAVOR DEVELOPMENT

According to the product design plan and target market, confirm the flavor raw materials and develop flavor samples



3 CUSTOMER ACCEPTANCE

Customers can check and accept the flavor samples, which can be confirmed by mailing the samples or in person at the headquarters of Hangsen.



4 SIGNING THE CONTRACT

After the customer selects the ideal amount and estimated delivery time and completes the payment.



9 AFTER-SALES SERVICE

Provide free return and exchange services for products with quality problems in the warranty period, and urgently recall and compensate for serious defective products.



7 LOGISTICS DELIVERY

After completing the order, arrange a professional logistics company to deliver the product to the customer on time and in good condition.



6 MASS PRODUCTION

According to the order requirements, output the production scheduling plan, and complete the production on time according to the other requirements.



5 PACKAGING DESIGN

Provide free packaging and brand design services for products.

RESEARCH & DEVELOPMENT



INTELLIGENT FLAVOR FORMULA SYSTEM

Using the advanced MB System™ intelligent formula system, modular development + big data analysis, precisely adjust formula ingredients, support sample flavor version management



PROFESSIONAL FLAVORIST TEAM

A professional Flavorist team composed of 30+ R&D personnel, with an average industry experience of more than 5.5 years



GLOBAL MARKET INSIGHTS

Deploy R&D centers globally to develop localized supply chains, and gain close insight into market trends and policy changes



HRI RESEARCH INSTITUTION

Hangsen Research Institute (HRI) is a globally leading research institution in the field of vaping. HRI is dedicated to research in areas such as vaping technology innovation, substance composition analysis, toxicology, compliance, and safety. It provides strong support for the safety, compliance, and technological innovation of Hangsen products.

QUALITY MANAGEMENT

Hangsen's commitment to delivering high-quality products is underpinned by a rigorous quality management system. The quality management was applied in raw materials, production process, finished products, product package, storage etc. Building upon this foundation, Hangsen adheres to even higher internal production management standards. This ensures that our clients consistently receive high-quality products and services.

IQC

Visual
Inspection

Aroma
Inspection

Specification
Verification

Physical and
Chemical
Testing

IPQC

First Piece
Confirmation

SOP
Compliance

Production Line
Monitoring

Intermediate
Product
Inspection

OQC

Sensory Testing

Physical and
Chemical
Testing

Specification
Verification

Packaging
Testing

FQC

Detailed Visual
Inspection

Final Quality
Confirmation

Shipment
Preparation

Storage
Environment
Inspection

QUALITY INSPECTION

SUPPLY CHAIN MANAGEMENT

Hangsen uses only the top grade ingredients to ensure our quality meets the highest standard in the industry.

- Hangsen has a long-term and stable cooperative relationship with many of the world's top raw materials suppliers.
- All suppliers are in line with ISO9001 quality management system and GMP global excellent manufacturing standards.
- The pre-selected raw materials will be rated from multiple dimensions such as product development, quality appraisal, and procurement evaluation.

Givaudan®

symrise 

 MA

DOW



P&G

 Firmenich
for good, nature

QUALITY STANDARDS

Hangsen follows a set of international quality management system. In order to provide high quality products and services, the company has completed a series of international standard certification such as HACCP, GMP, ISO 9001:2015.

On this basis, the company has been strictly implementing higher standards of internal production management process and ERP management system, to ensure that our clients get consistent, high-quality products and services.



ISO9001

Hangsen ensures the safety, reliability and sustainability of products through strict implementation of ISO9001 international standards, while minimizing errors and improving customer satisfaction.



GMP

GMP is a set of mandatory standards applicable to the pharmaceutical, food and other industries. Hangsen meets GMP hygiene quality requirements in terms of raw materials, personnel, facilities and equipment, production process, packaging and transportation, quality control and so on.



HACCP

Hangsen's production process is in compliance with the HACCP standard, which is a management system that solves food safety issues by analyzing and controlling biological, chemical and physical hazards from the production, procurement and processing of raw materials to the manufacturing, distribution and consumption of finished products.



CNAS

Hangsen CNAS-certified laboratory equipped with advanced analytical testing equipment, including liquid chromatography and gas chromatography. Our laboratory is capable of conducting high-standard testing equivalent to the pharmaceutical industry.

PACKAGING PROPOSALS

LABEL AND BOX



STARTER VERSION

ITEM	BASE LABEL	SMALL BOX	MEDIUM BOX
PAPER	Alley 5209	250G single copper	350G single copper
COLOR	CMYK	CMYK	CMYK
TECHNIQUE	Matte/Gloss Lamination	Matte/Gloss Lamination	Matte/Gloss Lamination



STANDARD VERSION

ITEM	BASE LABEL	SMALL BOX	MEDIUM BOX
PAPER	Alley 5209	250G single copper	350G single copper
COLOR	CMYK	CMYK	CMYK
TECHNIQUE	Foil stamping/UV/Embossing	Foil stamping/UV/Embossing	Foil stamping/UV/Embossing



PREMIUM VERSION

ITEM	BASE LABEL	SMALL BOX	MEDIUM BOX
PAPER	Special paper Bright silver dragon, laser paper...	Special paper Silver card, gold card, textured paper...	Special paper Silver card, gold card, textured paper...
COLOR	Spot colour	Spot colour	Spot colour
TECHNIQUE	Foil stamping/UV/Embossing	Foil stamping/UV/Embossing	Foil stamping/UV/Embossing

NOTE: All sizes can be modified according to customer demand.
For more customised services, please contact us, our design team will serve you.

PACKAGING PROPOSALS

BOTTLE BODY AND CAP



NOTE: All sizes can be modified according to customer demand.
For more customised services, please contact us, our design team will serve you.

PRODUCTION & DELIVERY

WHITE LABEL PRODUCTION TIMEFRAME

Category	Order Quantity	Packaging with inventory	Packaging no inventory
Bottled E-liquid	1k-10k	3-5 days	9 days
	10k-30k	4-6 days	9 days
	30k-60k	7 days	9 days
	60k-90k	8 days	9 days
	90k-120k	9 days	12 days
	120k-200k	11 days	13-15 days
	200k-400k	13 days	15-17 days
Bulk E-liquid	1-5 tons	5 days	9 days
	5-10 tons	7 days	10 days

NOTE: The delivery time of logistics may also be affected by some uncontrollable factors, such as weather, traffic conditions, holidays, etc. It is recommended to consider the time factor, plan the receiving time in advance, so as to ensure timely and safe delivery.

DELIVERY TIMEFRAME*

Europe conventional areas	9-15 days
Russia and CIS	10-15 days
North America	9-13 days
South America	around 25 days
Oceania air freight Australia, New Zealand	9-15 days
Southeast Asia	10-12 days
Middle East	15-20 days

*The following transit times are calculated by air freight.



WORLD LEADING E-LIQUID MANUFACTURER

CONTACT US

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www.hangsentechnology.com